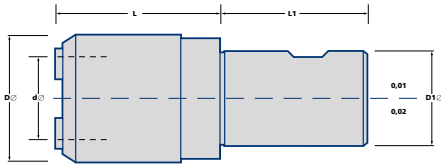
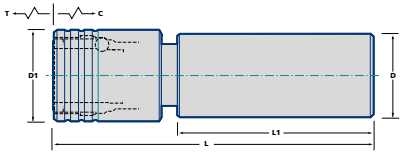


Quick Change Adaptor Style : Tension and Compression Tapping





Ordering No.	Stock	Tap Range	Ten.	Comp.	DØ	D1Ø	dØ	L	L1
SS200-TB0-077	○	M1-M8	5.0	6.5	25.5	20	13	37	40
SS200-TB1-076	●	M4-M14	7.5	7.5	36.0	20	19	36	40
SS250-TB1-076	●	M4-M14	7.5	7.5	36.0	25	19	36	40
SS250-TB2-105	●	M7-M24	12.5	12.5	53.0	25	31	65	40

Quick Change Adaptor Style – For Collet Chuck or Side Lock Adaptors

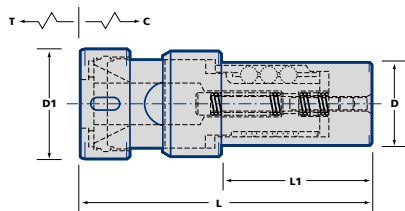


Ordering No.	Stock	Collets	Range	D	D1	L	L1	T	C
SS200-TB0-185	●	M1-M8	RC/RS0	20	25	185	155	8	3
SS250-TB1-113	○	M4-M14	RC/RS1	25	39	113	65	15	5
SS320-TB1-118	●	M4-M14	RC/RS1	32	39	118	70	15	5
SS400-TB1-133	○	M4-M14	RC/RS1	40	39	133	82	15	5
SS450-TB1-133	○	M4-M14	RC/RS1	45	39	133	82	15	5
SS450-TB2-154	○	M7-M24	RC/RS2	45	52	154	82	15	5
SS450-TB3-184	○	M14-M42	RC/RS3	45	75	184	82	15	5
SS500-TB1-133	○	M4-M14	RC/RS1	50	39	133	82	15	5
SS500-TB2-154	○	M7-M24	RC/RS2	50	52	154	82	15	5
SS500-TB3-184	○	M14-M42	RC/RS3	50	75	184	82	15	5

Ancillaries

Tap Adaptors	Tap Extensions
 See page 124-128	 See page 132





Tension & Compression Tapping Head



All the above Tapping heads are supplied complete with Collets and Drivers to hold the stated ranges of ISO Taps complete with Wrench.

Ordering No.	Stock	Range (ISO)	D	D1	L	L1	T	C
SS400-T52-151	○	M3-M16	40	48	151	82	15	5
SS450-T52-151	○	M3-M16	45	48	151	82	15	5
SS450-T53-159	○	M14-M33	45	63	159	82	15	5
SS500-T52-151	○	M3-M16	50	48	151	82	15	5
SS500-T53-159	○	M14-M33	50	63	159	82	15	5

Ancillaries

Wrenches	Driver	Rubberflex	Locknuts
 See page 131	 See page 141-142	 See page 122	 See page 141

● = Standard Product - Normally Ex Stock
○ = Standard Product - Availability on Request

Packing unit and ordering example: 1 piece SS200-TB0-077

Straight Shank

■ Tension and Compression Rubberflex Tapping Heads : Long Series

	Ordering No.	Stock	Tap Range	D1Ø	D2Ø	L
	SS200-TSM7-185	○	M1-M7	20	20	185
	SS250-TSM12-200	●	M3-M12	25	28	200
	SS250-TSM20-205	○	M5-M20	25	39	205

■ Tension and Compression Rubberflex Tapping Heads : Short Series

	Ordering No.	Stock	Tap Range	D1Ø	D2Ø	L
	SS200-TSM7-130	●	M1-M7	20	20	130
	SS250-TSM12-135	●	M3-M12	25	28	135

N.B. Please order Rubberflex Collets separately. See page 122.

■ Rubberflex Collets

<p>See page 122 for ordering details.</p>	Tool No.	New Collet No.	Previous Collet No.	Shank
	TSM7	STS-01CT00	(J115)	1-2.5
		STS-01CT01	(J116)	2.5-4.5
		STS-01CT02	(J117)	4.5-6.5
	TSM12	STS-00CT423	(J423)	2-4.5
		STS-00CT421	(J421)	3.5-6.5
		STS-00CT422	(J422)	6.5-10.0
	TSM20	STS-00CT441	(J441)	4.5-10.0
		STS-02CT03	(J440)	7.0-14.0

■ Locknut

	Tool No.	Stock	Locknut
	TSM7	●	LNA-TSM7
	TSM12	●	LNA-TSM12
	TSM20	●	LNA-TSM20

● = Standard Product - Normally Ex Stock
○ = Standard Product - Availability on Request

Packing unit and ordering example: 1 piece SS200-TSM7-185