

## ■ Straight Shank Boring Bars

					Boring Ranges			
	Ordering No.	Stock	DØ	L	Microbore Brazed Units		Rigibore Brazed Units	
					Min	Max	Min	Max
Boring units to be ordered separately.	SSBB-MA51-12-135	○	12	135	13,5	15,9	N/A	N/A
	SSBB-MA52-12-140	○	12	140	14,3	16,7	N/A	N/A
	SSBB-MA53-12-145	●	12	145	16	19,8	N/A	N/A
	SSBB-MA54-16-160	●	16	160	19	23	19	23
	SSBB-MA55-20-170	●	20	170	23	29,4	23	31
	SSBB-MA55-20-170	○	20	170	29	39,7	31	39
	SSBB-MA56-25-185	●	25	185	29	39,7	31	39
	SSBB-MA58-32-244	●	32	244	38	49,2	38	49
	SSBB-MA60-40-244	●	40	244	46	66,6	47	67

## ■ Microbore Brazed Units

	Ordering No.					
	Steel Grade	Cast Iron Grade	Aluminium Grade	Stock	Bar Ref (MA **)	Boring Range
	M-1B	M-1BC	M-1BA	●	51	13,5 - 15,9
	M-1B	M-1BC	M-1BA	●	52	14,3 - 16,7
M-1A	M-1AC	M-1AA	●	53	16 - 19,8	

## ■ Rigibore Indexable Units

	Ordering No.	Stock	Bar Ref (MA **)	Boring Range	Tip Size
	RGB - R2B2	○	54	19 - 23	TCMT - 06T102
	RGB - R3B1	●	55	23 - 31	TCMT - 06T102
	RGB - R3A2	●	56/57	31 - 39	TCMT - 090204
	RGB - R5B2	●	58/59	38 - 49	TCMT - 110204
	RGB - R5A2	●	60/61	47 - 67	TCMT - 110204

● = Standard Product - Normally Ex Stock  
○ = Standard Product - Availability on Request

Packing unit and ordering example: 1 piece SS BB-MA51-12-135