

Collets

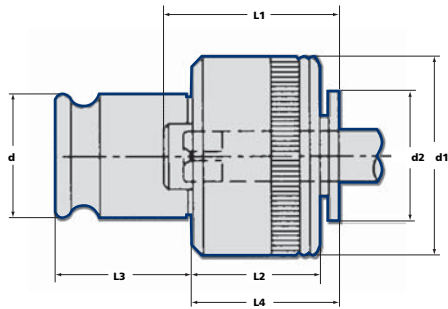
Quick Change Tap Adaptors: Fixed Length - Code RC cont'd

| Ordering No. | Shank dia | sqra/f | ISO 529/1982 | | | | | DIN | | | | Range Prefix | | | |
|-----------------|-----------|--------|--------------|---------|---------|--------|----|---------|-----|---------|---------|--------------|-----|-----|--|
| | | | metric | unc/unf | bsw/bsf | bsp | ba | 352 | 371 | 374 | 376 | | | | |
| TA- 110- 090 | 11.00 | 9.00 | - | - | - | - | - | M14 | - | M14 | M14 | RC3 | RC2 | | |
| TA- 112- 090 | 11.20 | 9.00 | M14 | 9/16" | 9/16" | - | - | - | - | - | - | | | | |
| TA- 120- 090 | 12.00 | 9.00 | - | - | - | - | - | M16 | - | M16 | M16 | | | | |
| TA- 125- 100 | 12.50 | 10.00 | M16 | 5/8" | 5/8" | - | - | - | - | - | - | | | | |
| TA- 125- 100BSP | - | - | - | - | - | 3/8" | - | - | - | - | - | | | | |
| TA- 140- 112 | 14.00 | 11.20 | M18,M20 | 3/4" | 3/4" | - | - | M18 | - | M18 | M18 | | | | |
| TA- 160- 120 | 16.00 | 12.00 | - | - | - | - | - | M20 | - | M20 | M20 | | | | |
| TA- 160- 125 | 16.00 | 12.50 | M22 | 7/8" | 7/8" | - | - | - | - | - | - | | | | |
| TA- 160- 125BSP | - | - | - | - | - | 1/2" | - | - | - | - | - | | | | |
| TA- 180- 140 | 18.00 | 14.00 | M24 | 1" | 1" | - | - | - | - | - | - | | | RC4 | |
| TA- 180- 140BSP | - | - | - | - | - | 5/8" | - | - | - | - | - | | | | |
| TA- 180- 145 | 18.00 | 14.50 | - | - | - | - | - | M22,M24 | - | M22,M24 | M22,M24 | | | | |
| TA- 200- 160 | 20.00 | 16.00 | M27,M30 | 1.1/8" | 1.1/8" | - | - | M27 | - | M27 | M27 | | | | |
| TA- 200- 160BSP | - | - | - | - | - | 3/4" | - | - | - | - | - | | | | |
| TA- 220- 180 | 22.00 | 18.00 | - | - | - | - | - | M30 | - | M30 | M30 | | | | |
| TA- 220- 180BSP | - | - | - | - | - | 7/8" | - | - | - | - | - | | | | |
| TA- 224- 180 | 22.40 | 18.00 | M33 | 1.1/4" | 1.1/4" | - | - | - | - | - | - | | | | |
| TA- 250- 200 | 25.00 | 20.00 | M36 | 1.3/8" | 1.3/8" | - | - | M33 | - | M33 | M33 | | | | |
| TA- 250- 200BSP | - | - | - | - | - | 1" | - | - | - | - | - | | | | |
| TA- 280- 220 | 28.00 | 22.00 | - | - | - | - | - | M36 | - | M36 | M36 | | | | |
| TA- 280- 224 | 28.00 | 22.40 | M39,M42 | 1.1/2" | 1.1/2" | - | - | - | - | - | - | | | | |
| TA- 280- 224BSP | - | - | - | - | - | 1.1/8" | - | - | - | - | - | | | | |
| TA- 315- 250 | 31.50 | 25.00 | M45,M48 | 1.3/4" | 1.3/4" | - | - | - | - | - | - | | | | |
| TA- 315- 250BSP | - | - | - | - | - | 1.1/4" | - | - | - | - | - | | | | |
| TA- 320- 240 | 32.00 | 24.00 | - | - | - | - | - | M39,M42 | - | M39,M42 | M39,M42 | | | | |
| TA- 355- 280BSP | 35.50 | 28.00 | - | - | - | 1.1/2" | - | - | - | - | - | | | | |
| TA- 360- 290 | 36.00 | 29.00 | - | - | - | - | - | M45,M48 | - | M45,M48 | M45,M48 | | | | |

Please ensure that the Range Prefix code precedes the rest of the code number when ordering - e.g. RC2 TA-110-090

• = Standard Product - Normally Ex Stock
 ○ = Standard Product - Availability on Request

■ Quick Change Tap Adaptors: Slipping Clutch - Code RS



| Collet Series | Tap capacity ISO-STD | Stock | d | d1 | D2 | L1 | L2 | L3 | L4 |
|---------------|----------------------|-------|----|----|----|----|----|------|----|
| RS0 | M1-M8 | • | 13 | 23 | 13 | 15 | 20 | 19,5 | 21 |
| RS1 | M4-M14 | • | 19 | 32 | 19 | 17 | 25 | 21,5 | 25 |
| RS2 | M7-M24 | • | 31 | 50 | 30 | 30 | 31 | 35,0 | 34 |
| RS3 | M14-M42 | ○ | 48 | 72 | 48 | 48 | 41 | 55,5 | 45 |
| RS4 | M24-M48 | ○ | 60 | 95 | 60 | 60 | 61 | 63,0 | 68 |