High Performance Toolholders
The 'smart code' system

Taper

BT - MAS403
CV - CAT/ANSI B5.50 "Caterpillar"
DV - DIN 69871-A
- DIN 69871-B "Through Coolant"
EC - Easychange
HSK - DIN 69893
QC - ISO QC "Quick Change" - DT 'DIN2080'
R8 - R8 Tooling
SS - Straight Shank
VDI - DIN 69880 Static Tooling
VDID - Driven Tooling

Taper Size

I - Imperial Thread

Special Feature

B - Through Flange Coolant DIN 69871-B

V - High Speed

DV 40 [B] ER 32 070 X

Toolholder

AS - Automotive Shank Adaptors
CS - "Combi" Shell Mill Adaptors
DA - Double Angle Collet Chucks
EM - End Mill/Sidelock Adaptor
ER - ER Collet Chucks
HG - High Grip
HYD - SuperaC Hydraulic Chuck
JT - Jacobs/DIN 238 Chuck Adaptors
MB - Morse Taper Adaptor - Drawbar
MC - Morse Taper Adaptor - Combi
MER - Slimline ER Collet Chucks
MT - Morse Taper Adaptor - Tang
SHYD - Slimline Hydraulic Chuck
SM - Face Mill/Shell Mill Adaptor
STB - Solid Tapping Heads
TB - Tension & Compression Tapping Head Quick Change Adaptor Style
TG - Single Angle Collet Chucks DIN6388
TM - Short End Mill/Sidelock Adaptor
TS - Tension & Compression Tapping Head Rubberflex Collet System
TT - Heat Shrink
WN - Whistle Notch Sidelock Adaptor

Toolholder Size

AS - Bore Size "XX" mm
CS - Spigot Diameter "XX" mm
DA - Collet Series and Model "XXX"
EM - Bore Size "XX" mm
ER - Collet Series "XX"
HG - High Grip
HS - Heat Shrink
HYD - Bore Size "XX" mm
JT - Taper Size "X" or "XX"
MB - Taper Size "X"
MC - Taper Size "X"
MER - Collet Series "XX"
MT - Taper Size "X"
SHYD - Bore Size "XX" mm
SM - Spigot Diameter "XX" mm
STB - Collet Series "X"
TB - Collet Series "X"
TG - Collet Series "XXX"
TM - Bore Size "XX" mm
TS - Collet Series "X"
TT - Bore Size "XX" mm
WN - Bore Size "XX" mm

Gauge Length
mm

Taper shanks measured from gauge line
Straight Shanks overall length

Suffix

'X' suffix
To denote a 'special' non catalogue item

'G' suffix
To denote balancing feature